

# **VISION LINE** VISION BASE

Painted die-cast aluminum base composed of 4-spoke ballast and a painted extruded aluminum column with a round section. Equipped with a "Star" cross in die-cast aluminum.

## STANDARD HEIGHTS

# TOP 600 x 600 / ø 600 Ø 50 108C 475 3,5 kg





#### Standard finishes

03

03. Orange peel effect black

### Special finishes



#### Premium finishes



19. Damasco black, 20. Cracked black,

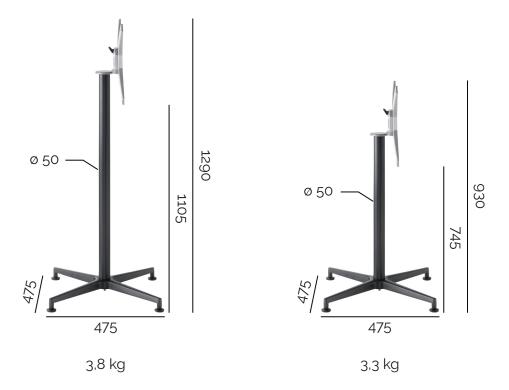
21. Cracked white

04. Wrinkle white, 05. Wrinkle cappuccino, 06. Wrinkle grey, 07. Graphite sand gray, 08. Graphite black, 09. Polished black gold, 10. Polished black silver, 11. Orange peel aluminum, 12. PF red, 13. Polished metallic silver, 15. Rust, 16. Corten

N.B: Top measurements are indicative or recommended by PF STILE N.B: The special and premium finishes are made with artisan procedures and there can be variations in color from production to production.



FOLDING VISION TO BRING THE PIANO IN AXIS FOR H 745 AND H 1105



#### **TECHNICAL DETAILS**

- Die-cast painted aluminum base with epoxy dust
- Extruded painted aluminum column with epoxy dust
- "Star" cross in die-cast painted aluminum with epoxy dust
- Mechanism for bringing the plate into a vertical axis
- 4 adjustable feet

#### **EXTRAS**

- Painting in any RAL color
- Exterior outdoor finishing (polyester painting) \*
- Single base cardboard packaging

see "Warranty, cleaning and maintenance of the products, use and placement of the products"



ALLOY 6063
TUBES EXTRUDED

Aluminium Alloy 6063 (EN AW 6063 AlMg0,7Si)
According to EU directives: 2000/53/CE (ELV) - 2011/65/CE (RoHS II)
Aluminium-magnesium-silicium alloy

	THICKNESS					
	≤ 25	≤ 10	10 ≤ 25	≤ 10	10 ≤ 25	
Physical Properties	T4	T <sub>5</sub>	T <sub>5</sub>	Т6	T6	
Mechanical Properties		•		•		
Ultimate tensile strenght Rm[N/mm²]	130	175	160	215	195	
Yield strenght Rp 0,2	65	130	110	170	160	
Elongation A <sub>5</sub>	14	8	7	8	8	
Hardness Brinnel HB (information only)	50	65	65	75	75	
Physical properties		•		•		
Density [kg/dm³]	2,70	2,70	2,70	2,70	2,70	
Module of elasticity [Gpa]	69	69	69	69	69	
Electrical conductivity at 20 °C [m/Ω-mm²]	33	33	33	33	33	
Coefficient of thermal expansion [10-6/K]	23,2	23,2	23,2	23,2	23,2	
Thermal conductivity [w/m.K]	201	201	201	201	201	
Melting point range ° C	615 ÷ 655	615 ÷ 655	615 ÷ 655	615 ÷ 655	615 ÷ 655	
Processing Characteristics						
Machinability	++	++	++	++	+++	
Dimensional Stability	+++	+++	+++	+++	+++	
Erodability	++	++	++	++	+++	
Weldability	++++	++++	++++	++++	++++	
Polishability	+++	+++	++++	+++	++++	
Anodizing Decorative	++++	++++	++++	+++++	+++++	
Anodizing Hard	++++	++++	++++	+++++	+++++	
Corrosion resistance (weather)	++++	++++	+++++	+++++	+++++	
Corrosion resistance (seaweather)	++++	++++	++++	++++	++++	

Legend-ProcessingCharacteristics							
Excellent +++++	Good ++++	Accettable +++	Mediocre ++	Inadequate +			